PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Key Features
- Industry standard Sixteenth-brick
  33.02 x 22.86 x 9.40 mm (1.30 x 0.90 x 0.37 in.)
- Wide Input range 18-75 V_in
- Maximum 50 Watts total output power
- High efficiency, typ. 92 % at 5 V half load & 27 V_in
- Pre-biased start up
- 2250 V_dc input to output isolation
- Basic insulation according to UL 60950-1
- Surface mount option
- Meets safety requirements according to IEC/EN/UL 60950
- More than 4.9 million hours MTBF

General Characteristics
- Input under voltage lockout
- Over temperature protection
- Output over voltage protection
- Output short circuit protection
- Remote control
- Highly automated manufacturing ensures quality
- ISO 9001/14001 certified supplier

Safety Approvals

Design for Environment
Meets requirements in high-temperature lead-free soldering processes.

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PKU 5500E series DC/DC Converters
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Ordering Information

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<th>Product program</th>
<th>Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>PKU 5510E PI</td>
<td>3.3 V @ 15 A</td>
</tr>
<tr>
<td>PKU 5511E PI</td>
<td>5 V @ 10 A</td>
</tr>
<tr>
<td>PKU 5513E PI</td>
<td>12 V @ 4.2 A</td>
</tr>
</tbody>
</table>

Product number and Packaging

<table>
<thead>
<tr>
<th>Options</th>
<th>PKU 5511E n1n2n3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounting option</td>
<td>n1</td>
</tr>
<tr>
<td>Remote logic</td>
<td>n2</td>
</tr>
<tr>
<td>Lead length</td>
<td>n3</td>
</tr>
<tr>
<td>Packaging</td>
<td>n4</td>
</tr>
<tr>
<td>Through hole</td>
<td>Through hole</td>
</tr>
<tr>
<td>Surface mount</td>
<td>Surface mount</td>
</tr>
<tr>
<td>Negative logic*</td>
<td>Negative logic*</td>
</tr>
<tr>
<td>Positive logic</td>
<td>Positive logic</td>
</tr>
<tr>
<td>5.33 mm*</td>
<td>5.33 mm*</td>
</tr>
<tr>
<td>3.69 mm</td>
<td>3.69 mm</td>
</tr>
<tr>
<td>4.57 mm</td>
<td>4.57 mm</td>
</tr>
<tr>
<td>2.79 mm</td>
<td>2.79 mm</td>
</tr>
<tr>
<td>/B</td>
<td>/B</td>
</tr>
<tr>
<td>/C</td>
<td>/C</td>
</tr>
<tr>
<td>Tray</td>
<td>Tray and Reel</td>
</tr>
</tbody>
</table>

* Standard variant (i.e. no option selected).
For example, the through hole version 5V product with short pin is PKU 5511E PILA.

General Information

Reliability
The failure rate ($\lambda$) and mean time between failures (MTBF = $1/\lambda$) is calculated at max output power and an operating ambient temperature ($T_A$) of +40°C. Flex uses Telcordia SR-332 Issue 2 Method 1 to calculate the mean steady-state failure rate and standard deviation ($\sigma$).

Telcordia SR-332 Issue 2 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

<table>
<thead>
<tr>
<th>Mean steady-state failure rate, $\lambda$</th>
<th>Std. deviation, $\sigma$</th>
</tr>
</thead>
<tbody>
<tr>
<td>226 nFailures/h</td>
<td>18.3 nFailures/h</td>
</tr>
</tbody>
</table>

MTBF (mean value) for the PKU-E series = 4.9 Mh.
MTBF at 90% confidence level = 4.4 Mh

Compatibility with RoHS requirements
The products are compatible with the relevant clauses and requirements of the RoHS directive 2002/95/EC and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex products are found in the Statement of Compliance document.

Flex fulfills and will continuously fulfill all its obligations under regulation (EC) No 1907/2006 concerning the registration, evaluation, authorization and restriction of chemicals (REACH) as they enter into force and is through product materials declarations preparing for the obligations to communicate information on substances in the products.

Quality Statement
The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, Six Sigma, and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of the products.

Warranty
Warranty period and conditions are defined in Flex General Terms and Conditions of Sale.

Limitation of Liability
Flex does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person's health or life).

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PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Safety Specification

General information

Flex DC/DC converters and DC/DC regulators are designed in accordance with the safety standards IEC 60950-1, EN 60950-1 and UL 60950-1 Safety of Information Technology Equipment.

IEC/EN/UL 60950-1 contains requirements to prevent injury or damage due to the following hazards:

- Electrical shock
- Energy hazards
- Fire
- Mechanical and heat hazards
- Radiation hazards
- Chemical hazards

On-board DC/DC converters, Power interface modules and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without “conditions of acceptability”. Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information and Safety Certificate for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use should comply with the requirements in IEC/EN/UL 60950/1 Safety of Information Technology Equipment. Product related standards, e.g. IEEE 802.3af Power over Ethernet, and ETS-300132-2 Power interface at the input to telecom equipment, operated by direct current (dc) are based on IEC/EN/UL 60950-1 with regards to safety.

Flex DC/DC converters, Power interface modules and DC/DC regulators are UL 60950-1 recognized and certified in accordance with EN 60950-1. The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 60695-11-10, Fire hazard testing, test flames – 50 W horizontal and vertical flame test methods.

Isolated DC/DC converters

The product may provide basic or functional insulation between input and output according to IEC/EN/UL 60950-1 (see Safety Certificate), different conditions shall be met if the output of a basic or a functional insulated product shall be considered as safety extra low voltage (SELV).

For basic insulated products (see Safety Certificate) the output is considered as safety extra low voltage (SELV) if one of the following conditions is met:

- The input source provides supplementary or double or reinforced insulation from the AC mains according to IEC/EN/UL 60950-1.
- The input source provides functional or basic insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 60950-1.

For functional insulated products (see Safety Certificate) the output is considered as safety extra low voltage (SELV) if one of the following conditions is met:

- The input source provides double or reinforced insulation from the AC mains according to IEC/EN/UL 60950-1.
- The input source provides basic or supplementary insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 60950-1.
- The input source is reliably connected to protective earth and provides basic or supplementary insulation according to IEC/EN/UL 60950-1 and the maximum input source voltage is 60 Vdc.

Galvanic isolation between input and output is verified in an electric strength test and the isolation voltage (Viso) meets the voltage strength requirement for basic insulation according to IEC/EN/UL 60950-1.

It is recommended to use a slow blow fuse at the input of each product. If an input filter is used in the circuit the fuse should be placed in front of the input filter. In the rare event of a component problem that imposes a short circuit on the input source, this fuse will provide the following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating
## Absolute Maximum Ratings

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TP</strong> Operating Temperature (see Thermal Consideration section)</td>
<td>-40</td>
<td>+105</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td><strong>TS</strong> Storage temperature</td>
<td>-55</td>
<td>+125</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td><strong>V_I</strong> Input voltage</td>
<td>-0.5</td>
<td>+80</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td><strong>V_iso</strong> Isolation voltage (input to output test voltage)</td>
<td>2250</td>
<td></td>
<td>Vdc</td>
<td></td>
</tr>
<tr>
<td><strong>V_tr</strong> Input voltage transient (tp 100ms)</td>
<td>100</td>
<td></td>
<td>V</td>
<td></td>
</tr>
<tr>
<td><strong>V_RC</strong> Remote Control pin voltage (see Operating Information section)</td>
<td>Positive logic option: -0.5</td>
<td>7</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Negative logic option: -0.5</td>
<td>7</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td><strong>V_adj</strong> Adjust pin voltage (see Operating Information section)</td>
<td>-0.5</td>
<td>5</td>
<td>V</td>
<td></td>
</tr>
</tbody>
</table>

Stress in excess of Absolute Maximum Ratings may cause permanent damage. Absolute Maximum Ratings, sometimes referred to as no destruction limits, are normally tested with one parameter at a time exceeding the limits in the Electrical Specification. If exposed to stress above these limits, function and performance may degrade in an unspecified manner.

## Fundamental Circuit Diagram

![PKU 5500E series DC/DC Converters](image-url)
# PKU 5500E series DC/DC Converters

## Input 18 - 75 V, Output up to 15 A / 50 W

**PKU 5510E PI**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_{in} )</td>
<td>Input voltage range</td>
<td>18</td>
<td>75</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>( V_{off} )</td>
<td>Turn-off input voltage</td>
<td>Decreasing input voltage</td>
<td>15</td>
<td>16</td>
<td>17</td>
</tr>
<tr>
<td>( V_{on} )</td>
<td>Turn-on input voltage</td>
<td>Increasing input voltage</td>
<td>16</td>
<td>17</td>
<td>18</td>
</tr>
<tr>
<td>( C_{i} )</td>
<td>Internal input capacitance</td>
<td>6.6</td>
<td>µF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( P_{o} )</td>
<td>Output power</td>
<td>0</td>
<td>50</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( \eta )</td>
<td>Efficiency</td>
<td>50% of max ( I_{o} ), ( V_{i}=27V )</td>
<td>92</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td>( P_{d} )</td>
<td>Power Dissipation</td>
<td>max ( I_{o} )</td>
<td>5.3</td>
<td>7.2</td>
<td>W</td>
</tr>
<tr>
<td>( P_{i} )</td>
<td>Input idling power</td>
<td>( I_{o}=0 ) A, ( V_{i}=53 ) V</td>
<td>1.4</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( P_{L} )</td>
<td>Input standby power</td>
<td>( V_{i}=53 ) V (turned off with RC)</td>
<td>0.33</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( f_{s} )</td>
<td>Switching frequency</td>
<td>0-100 % of max ( I_{o} )</td>
<td>370</td>
<td>415</td>
<td>460</td>
</tr>
<tr>
<td>( V_{o} )</td>
<td>Output voltage initial setting and accuracy</td>
<td>( T_{i}=+25^\circ C, V_{i}=53 ) V, ( I_{o}=15 ) A</td>
<td>3.24</td>
<td>3.30</td>
<td>3.36</td>
</tr>
<tr>
<td>( V_{b} )</td>
<td>Output adjust range</td>
<td>See operating information</td>
<td>2.97</td>
<td>3.36</td>
<td>V</td>
</tr>
<tr>
<td>( V_{0} )</td>
<td>Output voltage tolerance band</td>
<td>10-100% of max ( I_{o} )</td>
<td>3.20</td>
<td>3.40</td>
<td>V</td>
</tr>
<tr>
<td>( I_{d} )</td>
<td>Idling voltage</td>
<td>( I_{o}=0 ) A</td>
<td>3.24</td>
<td>3.36</td>
<td>V</td>
</tr>
<tr>
<td>( I_{L} )</td>
<td>Line regulation</td>
<td>max ( I_{o} )</td>
<td>±5</td>
<td>±25</td>
<td>mV</td>
</tr>
<tr>
<td>( I_{R} )</td>
<td>Load regulation</td>
<td>( V_{i}=53 ) V, 0-100% of max ( I_{o} )</td>
<td>±10</td>
<td>±25</td>
<td>mV</td>
</tr>
<tr>
<td>( V_{T} )</td>
<td>Load transient voltage deviation</td>
<td>( V_{i}=53 ) V, Load step 25-75-25% of max ( I_{o} ), ( di/dt = 1 ) A/µs</td>
<td>±250</td>
<td>±400</td>
<td>mV</td>
</tr>
<tr>
<td>( t_{d} )</td>
<td>Load transient recovery time</td>
<td></td>
<td>50</td>
<td>90</td>
<td>µs</td>
</tr>
<tr>
<td>( t_{s} )</td>
<td>Ramp-up time (from 10-90% of ( V_{b} ))</td>
<td>10-100% of max ( I_{o} )</td>
<td>4</td>
<td>5</td>
<td>7</td>
</tr>
<tr>
<td>( t_{e} )</td>
<td>Start-up time (from ( V_{i} ) connection to 90% of ( V_{b} ))</td>
<td></td>
<td>5</td>
<td>7</td>
<td>10</td>
</tr>
<tr>
<td>( t_{v} )</td>
<td>( V_{i} ) shut-down fall time (from ( V_{i} ) to 0% of ( V_{b} ))</td>
<td>max ( I_{o} )</td>
<td>3.75</td>
<td></td>
<td>Ms</td>
</tr>
<tr>
<td>( t_{r} )</td>
<td>RC shut-down fall time (from RC off to 0% of ( V_{b} ))</td>
<td>max ( I_{o} )</td>
<td>6.6</td>
<td>S</td>
<td></td>
</tr>
<tr>
<td>( t_{c} )</td>
<td>RC start-up time</td>
<td>max ( I_{o} )</td>
<td>85</td>
<td>S</td>
<td></td>
</tr>
<tr>
<td>( t_{o} )</td>
<td>Output current</td>
<td></td>
<td>0</td>
<td>15</td>
<td>A</td>
</tr>
<tr>
<td>( t_{m} )</td>
<td>Current limit threshold</td>
<td>( T_{i}=5 ) C, see Note 2</td>
<td>25</td>
<td>28.5</td>
<td>A</td>
</tr>
<tr>
<td>( t_{k} )</td>
<td>Short circuit current</td>
<td>( T_{i}=+25^\circ C, V_{i}=53 ) V, 0-100% of max ( I_{o} )</td>
<td>12</td>
<td>15</td>
<td>A</td>
</tr>
<tr>
<td>( C_{bat} )</td>
<td>Recommended Capacitive Load</td>
<td>( T_{i}=+25^\circ C, )</td>
<td>470</td>
<td>5000</td>
<td>µF</td>
</tr>
<tr>
<td>( VO_{dec} )</td>
<td>Output ripple &amp; noise</td>
<td>See ripple &amp; noise section, ( V_{o} )</td>
<td>45</td>
<td>80</td>
<td>mVp-p</td>
</tr>
<tr>
<td>( OVP )</td>
<td>Over voltage protection</td>
<td>( T_{i}=+25^\circ C, V_{i}=53 ) V, 0-100% of max ( I_{o} )</td>
<td>3.9</td>
<td>4.0</td>
<td>V</td>
</tr>
<tr>
<td>( RC )</td>
<td>Sink current, see Note 3</td>
<td>See operating information</td>
<td>0.5</td>
<td>mA</td>
<td></td>
</tr>
<tr>
<td>Trigger level</td>
<td>See operating information</td>
<td>1</td>
<td>V</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note 1: 1500uF OS-CON cap used at load transient test

Note 2: hiccup mode OCP, RMS value

Note 3: Sink current drawn by external device connected to the RC pin. Minimum sink current required to guarantee activated RC function.
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics
3.3 V, 15 A / 50 W

Efficiency

Efficiency vs. load current and input voltage at \( T_{PI} = +25^\circ \text{C} \).

Power Dissipation

Dissipated power vs. load current and input voltage at \( T_{PI} = +25^\circ \text{C} \).

Output Characteristics

Output voltage vs. load current at \( T_{PI} = +25^\circ \text{C} \).

Current Limit Characteristics

Output voltage vs. load current at \( I_O > \max I_O, \ T_{PI} = +25^\circ \text{C} \).
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics
3.3 V, 15 A / 50 W

Start-up

Start-up enabled by connecting \( V_i \) at:
\( T_{th} = +25°C, V_i = 53 \, V \),
\( I_o = 15 \, A \) resistive load.

Top trace: output voltage (2 V/div).
Bottom trace: input voltage (50 V/div).
Time scale: (5 ms/div).

Output Ripple & Noise

Output voltage ripple at:
\( T_{th} = +25°C, V_i = 53 \, V \),
\( I_o = 15 \, A \) resistive load.

Trace: output voltage (10 mV/div).
Time scale: (2 µs/div).

Shut-down

Shut-down enabled by disconnecting \( V_i \) at:
\( T_{th} = +25°C, V_i = 53 \, V \),
\( I_o = 15 \, A \) resistive load.

Top trace: output voltage (2 V/div).
Bottom trace: input voltage (50 V/div).
Time scale: (2 ms/div).

Output Load Transient Response

Output voltage response to load current step-change (3.75-11.25-3.75 A) at:
\( T_{th} = +25°C, V_i = 53 \, V \)

Top trace: output voltage (200 mV/div).
Bottom trace: load current (5 A/div).
Time scale: (0.2 ms/div).

Output Voltage Adjust (see operating information)

Passive adjust
The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Decrease:
\[
R_{adj} = \left( \frac{511}{\Delta V} \right) - 10.22 \, k\Omega
\]

Output Voltage Adjust, Increase:
\[
R_{adj} = \left( \frac{5 \times 11 \times 3.3 \times (100 + \Delta \%)}{1.225 \times \Delta \%} \right) \times \left( \frac{511}{\Delta V} \right) - 10.22 \, k\Omega
\]

Example: Increase 4% \( \Rightarrow \) \( V_o = 3.432 \, Vdc \)
\[
\frac{5.11 \times 3.3 \times (100 + 4)}{1.225 \times 4} \times \left( \frac{511}{4} \right) - 10.22 \, k\Omega = 220 \, k\Omega
\]

Active adjust
The output voltage may be adjusted using a voltage applied to the \( V_{adj} \) pin. This voltage is calculated by using the following equation:

\[
V_{adj} = \left( 1.225 + \frac{2.45 \times (V_{desired} - 3.30)}{3.30} \right) \, V
\]

Example: Increase \( V_{desired} = 3.50 \, V \)
\[
1.225 + \frac{2.45 \times (3.50 - 3.30)}{3.30} \, V = 1.37 \, V
\]
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics
3.3 V, 15 A / 50 W

Output Current Derating, Vin=53V, test board 1

Available load current vs. ambient air temperature and airflow at
Vin = 53 V. See Thermal Consideration section.

Output Current Derating, Vin=27V, test board 1

Available load current vs. ambient air temperature and airflow at
Vin = 27 V. See Thermal Consideration section.

Test board 1: 254 x 254 mm, 35 μm (1 oz),8-layer test board
Test board 2: 254 x 254 mm, 35 μm (1 oz),16-layer test board
## Electrical Specification

### PKU 5500E series DC/DC Converters

**Input 18 - 75 V, Output up to 15 A / 50 W**

### PKU 5511E PI

Typical values given at: **T_{in} = +25°C, V_{in} = 53 V, max I_{o}, unless otherwise specified under Conditions.**

Additional **C_{in} = 100 µF, C_{out} = 330 µF**

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>(V_{i}) Input voltage range</td>
<td></td>
<td>18</td>
<td>75</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>(V_{off}) Turn-off input voltage</td>
<td>Decreasing input voltage</td>
<td>15</td>
<td>16</td>
<td>17</td>
<td>V</td>
</tr>
<tr>
<td>(V_{on}) Turn-on input voltage</td>
<td>Increasing input voltage</td>
<td>16</td>
<td>17</td>
<td>18</td>
<td>V</td>
</tr>
<tr>
<td>(C_{i}) Internal input capacitance</td>
<td></td>
<td>6.6</td>
<td></td>
<td></td>
<td>µF</td>
</tr>
<tr>
<td>(P_{o}) Output power</td>
<td></td>
<td>0</td>
<td>50</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>(\eta) Efficiency</td>
<td>50% of max I_{o}, V_{i}=27V</td>
<td>92</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td>max I_{o}, V_{i}=27V</td>
<td>91</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>50% of max I_{o}, V_{i} = 53 V</td>
<td>89</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>max I_{o}, V_{i} = 53 V</td>
<td>90</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>(P_{d}) Power Dissipation</td>
<td>max I_{o}</td>
<td>5.4</td>
<td>7.7</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>(P_{id}) Input idling power</td>
<td>I_{id} = 0 A, V_{i} = 53 V</td>
<td>2</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>(P_{nc}) Input standby power</td>
<td>V_{i} = 53 V (turned off with RC)</td>
<td>0.44</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>(f_{s}) Switching frequency</td>
<td>0-100 % of max I_{o}</td>
<td>370</td>
<td>415</td>
<td>460</td>
<td>kHz</td>
</tr>
</tbody>
</table>

### Additional Characteristics

- **Output voltage initial setting and accuracy**
  - \(V_{o}\): 4.9, 5, 5.1 V
  - \(I_{o}\): 10 A
- **Output adjust range**
  - See operating information
- **Output voltage tolerance band**
  - 10-100% of max I_{o}
  - 4.85, 5.15 V
- **Idling voltage**
  - I_{id} = 0 A
  - 4.9, 5.1 V
- **Line regulation**
  - max I_{o}
  - ±5, ±25 mV
- **Load regulation**
  - V_{i} = 53 V, 0-100% of max I_{o}
  - ±10, ±25 mV
- **Load transient voltage deviation**
  - V_{i} = 53 V, Load step 25-75-25% of max I_{o}, di/dt = 1 A/µs
  - ±300, ±500 mV
- **Load transient recovery time**
  - I_{d}
  - 250, 400 µs
- **Ramp-up time**
  - (from 10-90% of V_{o})
  - 10-100% of max I_{o}
  - 3, 5, 10 ms
- **Start-up time**
  - (from V_{i} connection to 90% of V_{o})
  - 4, 7, 15 ms
- **V_{i} shut-down fall time**
  - (from V_{i} to 10% of V_{o})
  - max I_{o}
  - 0.6 ms
  - I_{o} = 0 A
  - 5.9 S
- **RC start-up time**
  - max I_{o}
  - 115 ms
- **RC shut-down fall time**
  - (from RC off to 10% of V_{o})
  - max I_{o}
  - 1.3 ms
  - I_{o} = 0 A
  - 6.2 S
- **Output current**
  - 0, 10 A
- **Current limit threshold**
  - \(T_{in}\) < max \(T_{in}\)
  - 16.5, 22 A
- **Short circuit current**
  - \(T_{in}\) = 25°C, see Note 2
  - 12 A
- **Recommended Capacitive Load**
  - \(T_{in}\) = 25°C
  - 330, 5000 µF
- **Output ripple & noise**
  - See ripple & noise section, \(V_{o}\)
  - 25, 60 mVp-p
- **Over voltage protection**
  - \(T_{in}\) = +25°C, V_{i} = 53 V, 0-100% of max I_{o}
  - 6.5, 6.7 V
- **Sink current, see Note 3**
  - See operating information
  - 0.5 mA
  - Trigger level
  - See operating information
  - 1 V

**Note 1:** 1000µF OS-CON cap used at load transient test

**Note 2:** hiccup mode OCP, RMS value

**Note 3:** Sink current drawn by external device connected to the RC pin. Minimum sink current required to guarantee activated RC function.
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics
5 V, 10 A / 50 W

Efficiency

Power Dissipation

Output Characteristics

Current Limit Characteristics

Efficiency vs. load current and input voltage at $T_{PI} = +25^\circ C$.

Dissipated power vs. load current and input voltage at $T_{PI} = +25^\circ C$.

Output voltage vs. load current at $T_{PI} = +25^\circ C$.

Output voltage vs. load current at $I_O > max I_O, T_{PI} = +25^\circ C$. 
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics
5 V, 10 A / 50 W

Start-up
Start-up enabled by connecting V in at: $T_{IN} = +25^\circ C, V_i = 53 V, I_o = 10 A$ resistive load.
Top trace: output voltage (2 V/div). Bottom trace: input voltage (20 V/div).
Time scale: (2 ms/div).

Output Ripple & Noise
Output voltage ripple at: $T_{IN} = +25^\circ C, V_i = 53 V, I_o = 10 A$ resistive load.
Trace: output voltage (5 mV/div). Time scale: (2 µs/div).

Shut-down
Shut-down enabled by disconnecting V in at: $T_{IN} = +25^\circ C, V_i = 53 V, I_o = 10 A$ resistive load.
Top trace: output voltage (2 V/div). Bottom trace: input voltage (20 V/div).
Time scale: (20 ms/div).

Output Load Transient Response
Output voltage response to load current step-change (2.5-7.5-2.5A) at: $T_{IN} = +25^\circ C, V_i = 53 V$
Top trace: output voltage (200 mV/div). Bottom trace: load current (2 A/div).
Time scale: (0.5 ms/div).

Output Voltage Adjust (see operating information)
Passive adjust
The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Decrease:
$$R_{adj} = \left(\frac{511}{\Delta V} - 10.22\right) \Omega$$

Output Voltage Adjust, Increase:
$$R_{adj} = \left(\frac{5.11 \times 5.0(100 + \Delta V)}{1.225 \times \Delta V} - \frac{511}{\Delta V} - 10.22\right) \Omega$$

Example: Increase 4% => $V_o = 5.2$ Vdc
$$\left(\frac{5.11 \times 5.0(100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) \Omega = 404 \Omega$$

Active adjust
The output voltage may be adjusted using a voltage applied to the Vadj pin. This voltage is calculated by using the following equation:
$$V_{in} = \left(1.225 + 2.45 \times \frac{V_{desired} - 5.0}{5.0}\right) V$$

Example: Increase $V_{desired} = 5.2$ V
$$\left(1.225 + 2.45 \times \frac{5.2 - 5.0}{5.0}\right) V = 1.323 V$$
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics

5 V, 10 A / 50 W

Output Current Derating, Vin=53V

Available load current vs. ambient air temperature and airflow at Vin = 53 V. See Thermal Consideration section.

Output Current Derating, Vin=27V

Available load current vs. ambient air temperature and airflow at Vin = 27 V. See Thermal Consideration section.
### Electrical Specification

**PKU 5500E series DC/DC Converters**

**PKU 5513E PI**

12 V, 4.2 A / 50 W

*Note 1:* OVP Over voltage protection

**Conditions**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_i )</td>
<td>Input voltage range</td>
<td>18</td>
<td>75</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>( V_{\text{in}} )</td>
<td>Turn-off input voltage</td>
<td>15</td>
<td>17</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>( V_{\text{on}} )</td>
<td>Turn-on input voltage</td>
<td>16</td>
<td>18</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>( C_i )</td>
<td>Internal input capacitance</td>
<td>6.6</td>
<td>μF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( P_o )</td>
<td>Output power</td>
<td>0</td>
<td>50</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( n )</td>
<td>Efficiency</td>
<td>50% of max ( I_o ), ( V_i )=27V</td>
<td>91.7</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>max ( I_o ), ( V_i )=27V</td>
<td>92.3</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>50% of max ( I_o ), ( V_i )=53 V</td>
<td>88</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>max ( I_o ), ( V_i )=53 V</td>
<td>89.3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( P_{\text{diss}} )</td>
<td>Power Dissipation</td>
<td>( I_o )</td>
<td>6.1</td>
<td>10</td>
<td>W</td>
</tr>
<tr>
<td>( P_{\text{id}} )</td>
<td>Input idling power</td>
<td>( I_o = 0 ) A, ( V_i = 53 ) V</td>
<td>2.6</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( P_{\text{HC}} )</td>
<td>Input standby power</td>
<td>( V_i = 53 ) V (turned off with RC)</td>
<td>0.44</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>( f_s )</td>
<td>Switching frequency</td>
<td>0-100% of max ( I_o )</td>
<td>370</td>
<td>415</td>
<td>460</td>
</tr>
</tbody>
</table>

**Input 18 - 75 V, Output up to 15 A / 50 W**

- \( T_{\text{P1}} = +40 \) to +90°C, \( V_i = 18 \) to 75 V, unless otherwise specified under Conditions.
- Typical values given at: \( T_{\text{P1}} = +25°C, V_i = 53 \) V, \( I_o \) max \( I_o \), unless otherwise specified under Conditions.
- Additional \( C_i = 100 \) μF, \( C_{\text{ext}} = 470 \) μF.

*Note 2:* Sink current drawn by external device connected to the RC pin. Minimum sink current required to guarantee activated RC function.

*Note 3:* hiccup mode OCP, RMS value

---

**Technical Specification**

28701-BMR673 revH September 2017

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**Typical Characteristics**

**12 V, 4.2 A / 50 W**

**Efficiency**

![ Efficiency vs. load current and input voltage at $T_{P1} = +25^\circ C$. ]

**Power Dissipation**

![ Dissipated power vs. load current and input voltage at $T_{P1} = +25^\circ C$. ]

**Output Characteristics**

![ Output voltage vs. load current at $T_{P1} = +25^\circ C$. ]

**Current Limit Characteristics**

![ Output voltage vs. load current at $I_D > max I_D, T_{P1} = +25^\circ C$. ]
PKU 5500E series DC/DC Converters

Input 18 - 75 V, Output up to 15 A / 50 W

Typical Characteristics

12 V, 4.2 A / 50 W

Start-up

Start-up enabled by connecting V at:

Top trace: output voltage (10 V/div).
Bottom trace: input voltage (20 V/div).
Time scale: (20 ms/div).

Output Ripple & Noise

Output voltage ripple at:

Trace: output voltage (20 mV/div).
Time scale: (1 µs/div).

Output Voltage Adjust (see operating information)

Passive adjust
The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Decrease:

Output Voltage Adjust, Increase:

Example: Increase 4% => \( V_o = 12.48 \text{ Vdc} \)

Active adjust
The output voltage may be adjusted using a voltage applied to the Vadj pin. This voltage is calculated by using the following equation:

Example: Increase \( V_{\text{desired}} = 12.48 \text{ V} \)

Output Load Transient Response

Output voltage response to load current step-change (1.05-3.15-1.05 A) at:

Top trace: output voltage (500 mV/div).
Bottom trace: load current (1 A/div).
Time scale: (500 µs/div).

PKU 5513E PI
**PKU 5500E series** DC/DC Converters

Input 18 - 75 V, Output up to 15 A / 50 W

**Typical Characteristics**

12 V, 4.2 A / 50 W

Output Current Derating, Vin=27V

Output Current Derating, Vin=53V

Available load current vs. ambient air temperature and airflow at Vin = 27 V. See Thermal Consideration section.

Available load current vs. ambient air temperature and airflow at Vin = 53 V. See Thermal Consideration section.
EMC Specification

Conducted EMI measured according to EN55022, CISPR 22 and FCC part 15J (see test set-up). See Design Note 009 for further information. The fundamental switching frequency is 415 kHz for PKU 5510E PI, PKU 5511E PI and PKU 5513E at \( V_i = 48 \text{ V} \) and max \( I_o \).

Conducted EMI Input terminal value (typ)

![EMI without filter](image)

Optional external filter for class B

Suggested external input filter in order to meet class B in EN 55022, CISPR 22 and FCC part 15J.

Filter components:
- \( C_{1,2} = 2.2 \mu \text{F} \) (ceramic cap)
- \( C_3 = 220 \mu \text{F} \) (electrolytic cap)
- \( C_6 = 100 \mu \text{F} \) (electrolytic cap)
- \( C_{4,5} = 2.2 \text{nF}, 2 \text{KV} \) (ceramic cap)
- \( L_1 = 1.32 \text{ mH} \) (Pulse P0420)

![Filter Schematic](image)

EMI with filter

![Test set-up](image)

Layout recommendations

The radiated EMI performance of the product will depend on the PWB layout and ground layer design. It is also important to consider the stand-off of the product. If a ground layer is used, it should be connected to the output of the product and the equipment ground or chassis.

A ground layer will increase the stray capacitance in the PWB and improve the high frequency EMC performance.

Output ripple and noise

Output ripple and noise measured according to figure below. See Design Note 022 for detailed information.

![Output Ripple and Noise Setup](image)
Operating Information

Input Voltage
The input voltage range 18 to 75 Vdc meets the requirements of the European Telecom Standard ETS 300 132-2 for normal input voltage range in -48 and -60 Vdc systems, -40.5 to -57.0 V and -60.0 to -72 V respectively. At input voltages exceeding 75 V, the power loss will be higher than at normal input voltage and Tj must be limited to absolute max +105°C. The absolute maximum continuous input voltage is 80 Vdc.

Short duration transient disturbances can occur on the DC distribution and input of the product when a short circuit fault occurs on the equipment side of a protective device (fuse or circuit breaker). The voltage level, duration and energy of the disturbance are dependant on the particular DC distribution network characteristics and can be sufficient to damage the product unless measures are taken to suppress or absorb this energy. The transient voltage can be limited by capacitors and other energy absorbing devices like zener diodes connected across the positive and negative input conductors at a number of strategic points in the distribution network. The end-user must secure that the transient voltage will not exceed the value stated in the Absolute maximum ratings. ETSI TR 100 283 examines the parameters of DC distribution networks and provides guidelines for controlling the transient and reduce its harmful effect.

Turn-off Input Voltage
The products monitor the input voltage and will turn on and turn off at predetermined levels. The minimum hysteresis between turn on and turn off input voltage is 1 V. The input voltage supply must have low impedance to prevent the risk of input oscillation, poor supply can also cause shutdown-bouncing.

Remote Control (RC)
The products are fitted with a remote control function referenced to the primary negative input connection (-In), with negative and positive logic options available. The RC function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch. The RC pin has an internal pull up resistor to +In.

The external device must provide a minimum required sink current to guarantee a voltage not higher than maximum voltage on the RC pin (see Electrical characteristics table). When the RC pin is left open, the voltage generated on the RC pin is 4.5 – 5.5 V.

The standard product is provided with “negative logic” RC and will be off until the RC pin is connected to the -In. To turn off the product the RC pin should be left open, or connected to a voltage higher than 4 V referenced to -In. In situations where it is desired to have the product to power up automatically without the need for control signals or a switch, the RC pin can be wired directly to -In.

The second option is “positive logic” remote control, which can be ordered by adding the suffix “P” to the end of the part number. When the RC pin is left open, the product starts up automatically when the input voltage is applied. Turn off is achieved by connecting the RC pin to the -In. The product will restart automatically when this connection is opened.

See Design Note 021 for detailed information.

Input and Output Impedance
The impedance of both the input source and the load will interact with the impedance of the DC/DC converter. It is important that the input source has low characteristic impedance.

The performance in some applications can be enhanced by addition of external capacitance as described in External Decoupling Capacitors.

If the input voltage source contains significant inductance, the addition of a low ESR 100 µF capacitor across the input of the converter will ensure stable operation in all conditions.

External Decoupling Capacitors
The products have been designed to operate with a minimum capacitance connected to their output.

When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load. The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several parallel capacitors to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. It is equally important to use low resistance and low inductance PWB layouts and cabling.

External decoupling capacitors will become part of the product’s control loop. The control loop is optimized for a wide range of external capacitance and the maximum recommended value that could be used without any additional analysis is found in the Electrical specification.

<table>
<thead>
<tr>
<th>Product</th>
<th>Minimum Input Capacitance</th>
<th>Minimum Output Capacitance</th>
</tr>
</thead>
<tbody>
<tr>
<td>PKU 5510E PI</td>
<td>100uF</td>
<td>470uF</td>
</tr>
<tr>
<td>PKU 5511E PI</td>
<td>100uF</td>
<td>330uF</td>
</tr>
<tr>
<td>PKU 5513E PI</td>
<td>100uF</td>
<td>220uF</td>
</tr>
</tbody>
</table>

Minimum capacitance

—
Flex Internal

PRODUCT SPECIFICATION

Prepared (also subject responsible if other)

EKUNLAN 3/1301 - BMR 673 Uen

Approved

Checked

Date

Rev

Reference

BURAEICKA (Lisa Li)

EXUEFYA 2017 - 09 - 27

For further information please contact your local Flex Power Modules representative.

**Output Voltage Adjust (V\(_{\text{adj}}\))**

The products have an Output Voltage Adjust pin (V\(_{\text{adj}}\)). This pin can be used to adjust the output voltage above or below Output voltage initial setting.

When increasing the output voltage, the voltage at the output pins must be kept below the threshold of the over voltage protection, (OVP) to prevent the product from shutting down.

At increased output voltages the maximum power rating of the product remains the same, and the max output current must be decreased correspondingly.

To increase the voltage the resistor should be connected between the V\(_{\text{adj}}\) pin and +out pin. The resistor value of the Output voltage adjust function is according to information given under the Output section for the respective product.

To decrease the output voltage, the resistor should be connected between the V\(_{\text{adj}}\) pin and –out pin.

**Over Temperature Protection (OTP)**

The products are protected from thermal overload by an internal over temperature shutdown circuit.

When T\(_{\text{R}}\) as defined in thermal consideration section exceeds 115°C the product will shut down. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >10°C below the temperature threshold.

**Over Voltage Protection (OVP)**

The products have output over voltage protection that will shut down the product in over voltage conditions. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically after removal of the over voltage condition.

**Over Current Protection (OCP)**

The products include current limiting circuitry for protection at continuous overload. The output voltage will decrease towards zero for output currents in excess of max output current (max I\(_{O}\)). After a time period exceeding 10 ms in OCP converters will enter hiccupmode to reduce average output power. The product will resume normal operation after removal of the overload. The load distribution should be designed for the maximum output short circuit current specified.

**Pre-bias Start-up**

PKU 5510E PI and PKU 5513E PI have a Pre-bias start up functionality and will not sink current during start up if a pre-bias source with less than 75% of V\(_{O}\) is present at the output terminals.

PKU 5511E PI has a Pre-bias start up functionality and will not sink current during start up if a pre-bias source with less than 60% of V\(_{O}\) is present at the output terminals. With the ramp up slew rate of input voltage less than 10V/ms, the Pre-bias capability can be lifted to 75% of V\(_{O}\).

**Thermal Consideration**

**General**

The products are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

For products mounted on a PWB without a heat sink attached, cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependant on the airflow across the product. Increased airflow enhances the cooling of the product. The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at V\(_{I}\) = 53 V and 27V.

The product is tested on a 254 x 254 mm, 35 µm (1 oz), 8-layer test board mounted vertically in a wind tunnel with a cross-section of 608 x 203 mm.
Definition of product operating temperature

The product operating temperatures is used to monitor the temperature of the product, and proper thermal conditions can be verified by measuring the temperature at positions P1. The temperature at position $T_{P1}$ should not exceed the maximum temperatures in the table below. The number of measurement points may vary with different thermal design and topology. Temperatures above maximum $T_{P1}$, measured at the reference point P1 are not allowed and may cause permanent damage.

<table>
<thead>
<tr>
<th>Position</th>
<th>Description</th>
<th>Max Temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1</td>
<td>Opto coupler</td>
<td>$T_{P1}=105^\circ C$</td>
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</tbody>
</table>

Connections

<table>
<thead>
<tr>
<th>Pin</th>
<th>Designation</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>+In</td>
<td>Positive Input</td>
</tr>
<tr>
<td>2</td>
<td>RC</td>
<td>Remote control</td>
</tr>
<tr>
<td>3</td>
<td>-In</td>
<td>Negative Input</td>
</tr>
<tr>
<td>4</td>
<td>-Out</td>
<td>Negative Output</td>
</tr>
<tr>
<td>6</td>
<td>Vadj</td>
<td>Output voltage adjust</td>
</tr>
<tr>
<td>8</td>
<td>+Out</td>
<td>Positive Output</td>
</tr>
</tbody>
</table>

Open frame
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Mechanical Information - Hole Mount, Open Frame Version

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product's life cycle, unless explicitly described and dimensioned in this drawing.
PKU 5500E series DC/DC Converters
Input 18 - 75 V, Output up to 15 A / 50 W

Mechanical Information - Surface Mount Version

Layout considerations:
Use sufficient numbers of wires connected to output pin pad for proper thermal and current conductivity.

Pins:
Pin materials: Copper alloy
Plating: 0.1 mm Gold over 2.5 μm Nickel

Weight: Typical 12.5 g

All dimensions in mm [inch],
Tolerances unless specified:
min = ±5 mm (0.20), max = ±2.5 mm (0.10)

Recommended keep away area for user components

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product’s life cycle, unless explicitly described and dimensioned in this drawing.
Soldering Information - Surface Mounting and Hole Mount through Pin in Paste Assembly

The surface mount product is intended for forced convection or vapor phase reflow soldering in SnPb or Pb-free processes.

The reflow profile should be optimised to avoid excessive heating of the product. It is recommended to have a sufficiently extended preheat time to ensure an even temperature across the host PWB and it is also recommended to minimize the time in reflow.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board, since cleaning residues may affect long time reliability and isolation voltage.

Lead-free (Pb-free) solder processes

For Pb-free solder processes, a pin temperature (T_{PN}) in excess of the solder melting temperature (T_{L}, 217 to 221°C for SnAgCu solder alloys) for more than 60 seconds and a peak temperature of 245°C on all solder joints is recommended to ensure a reliable solder joint.

Maximum Product Temperature Requirements

Top of the product PWB near pin 2 is chosen as reference location for the maximum (peak) allowed product temperature (T_{PRODUCT}) since this will likely be the warmest part of the product during the reflow process.

SnPb solder processes

For SnPb solder processes, the product is qualified for MSL 1 according to IPC/JEDEC standard J-STD-020C.

During reflow T_{PRODUCT} must not exceed 225 °C at any time.

Pb-free solder processes

For Pb-free solder processes, the product is qualified for MSL 3 according to IPC/JEDEC standard J-STD-020C.

During reflow T_{PRODUCT} must not exceed 260 °C at any time.

Dry Pack Information

Products intended for Pb-free reflow soldering processes are delivered in standard moisture barrier bags according to IPC/JEDEC standard J-STD-033 (Handling, packaging, shipping and use of moisture/reflow sensitivity surface mount devices).

Using products in high temperature Pb-free soldering processes requires drypack storage and handling. In case the products have been stored in an uncontrolled environment and no longer can be considered dry, the modules must be baked according to J-STD-033.

Thermocouple Attachment

Pin 8 for measurement of minimum pin temperature (solder joint) temperature, T_{PN}

Pin 2 for measurement of maximum product temperature, T_{PRODUCT}
Soldering Information - Hole Mounting
The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum to 270°C for maximum 10 seconds.

A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

Delivery Package Information
The surface mounted products are delivered in antistatic injection molded trays (Jedec design guide 4.10D standard) or in antistatic carrier tape (EIA 481 standard). The through-hole mounted products are delivered in antistatic injection molded trays (Jedec design guide 4.10D standard).

Tray Specifications

<table>
<thead>
<tr>
<th>Material</th>
<th>Antistatic PPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface resistance</td>
<td>$10^5 \text{ Ohm/square} &lt; 10^{11}$</td>
</tr>
<tr>
<td>Bakeability</td>
<td>The tape is not bakable</td>
</tr>
<tr>
<td>Tray thickness</td>
<td>18.5 mm [0.728 inch]</td>
</tr>
<tr>
<td>Box capacity</td>
<td>150 products (5 full trays/box)</td>
</tr>
<tr>
<td>Tray weight</td>
<td>190 g empty, 620 g full tray</td>
</tr>
</tbody>
</table>

Carrier Tape Specifications

<table>
<thead>
<tr>
<th>Material</th>
<th>Antistatic PS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface resistance</td>
<td>$10^5 \text{ Ohm/square} &lt; 10^{11}$</td>
</tr>
<tr>
<td>Bakeability</td>
<td>The tape is not bakable</td>
</tr>
<tr>
<td>Tape width, W</td>
<td>56 mm [2.2 inch]</td>
</tr>
<tr>
<td>Pocket pitch, $P_1$</td>
<td>36 mm [1.42 inch]</td>
</tr>
<tr>
<td>Pocket depth, $K_o$</td>
<td>9.7 mm [0.382 inch]</td>
</tr>
<tr>
<td>Reel diameter</td>
<td>380 mm [15 inch]</td>
</tr>
<tr>
<td>Reel capacity</td>
<td>170 products /reel</td>
</tr>
<tr>
<td>Reel weight</td>
<td>Rounded 2.5 kg/full reel</td>
</tr>
</tbody>
</table>

EIA standard carrier tape

X= Vacuum pickup area
All dimensions in mm [inch]
Tolerances:
$x\pm 0.13\text{ mm} [0.005], x\pm 0.26\text{ mm} [0.01]$
Note: Tray dimensions refer to pocket center. For exact location of product pick up surface, refer to mechanical drawing.
## Product Qualification Specification

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>IPC-A-610</th>
<th>Temperature range</th>
<th>Number of cycles</th>
<th>Dw ell/transfer time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Change of temperature (Temperature cycling)</td>
<td>IEC 60068-2-14 Na</td>
<td>-40 to 100°C</td>
<td>1000</td>
<td>15 min/0-1 min</td>
</tr>
<tr>
<td>Cold (in operation)</td>
<td>IEC 60068-2-1Ad</td>
<td>Temperature $T_a$</td>
<td>-45°C</td>
<td>72 h</td>
</tr>
<tr>
<td>Damp heat</td>
<td>IEC 60068-2-67Cy</td>
<td>Temperature</td>
<td>85°C</td>
<td>85% RH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Humidity</td>
<td></td>
<td>1000 hours</td>
</tr>
<tr>
<td>Dry heat</td>
<td>IEC 60068-2-2Bd</td>
<td>Temperature</td>
<td>125°C</td>
<td>1000 h</td>
</tr>
<tr>
<td>Electrostatic discharge susceptibility</td>
<td>IEC 61340-3-1, JESD 22-A114</td>
<td>Human body model (HBM) Class 2, 2000 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>IEC 61340-3-2, JESD 22-A115</td>
<td>Machine Model (MM) Class 3, 200 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Immersion in cleaning solvents</td>
<td>IEC 60068-2-45XA, method 2</td>
<td>Water</td>
<td>55°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Glycol ether</td>
<td>35°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Isopropyl alcohol</td>
<td>35°C</td>
<td></td>
</tr>
<tr>
<td>Mechanical shock</td>
<td>IEC 60068-2-27Ea</td>
<td>Peak acceleration</td>
<td>100 g</td>
<td>6 ms</td>
</tr>
<tr>
<td>Moisture reflow sensitivity $^1$</td>
<td>J-STD-020C</td>
<td>Level 1 (SnPb-eutectic)</td>
<td>225°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Level 3 (Pb Free)</td>
<td>260°C</td>
<td></td>
</tr>
<tr>
<td>Operational life test $^1$</td>
<td>MIL-STD-202G, method 108A</td>
<td>Duration</td>
<td>1000 h</td>
<td></td>
</tr>
<tr>
<td>Resistance to soldering heat $^2$</td>
<td>IEC 60068-2-20Tb, method 1A</td>
<td>Solder temperature</td>
<td>270°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Duration</td>
<td>10-13 s</td>
<td></td>
</tr>
<tr>
<td>Robustness of terminations</td>
<td>IEC 60068-2-21 Test Ua1</td>
<td>Through hole mount products</td>
<td>All leads</td>
<td></td>
</tr>
<tr>
<td></td>
<td>IEC 60068-2-21 Test Ue1</td>
<td>Surface mount products</td>
<td>All leads</td>
<td></td>
</tr>
<tr>
<td>Solderability</td>
<td>IEC 60068-2-58 test Td $^1$</td>
<td>Preconditioning</td>
<td>150°C dry bake 16 h</td>
<td>215°C</td>
</tr>
<tr>
<td></td>
<td>IEC 60068-2-20 test Ta $^2$</td>
<td>Temperature, SnPb Eutectic</td>
<td>235°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Temperature, Pb-free</td>
<td>235°C</td>
<td></td>
</tr>
<tr>
<td>Vibration, broad band random</td>
<td>IEC 60068-2-64Fh, method 1</td>
<td>Frequency</td>
<td>10 to 500 Hz</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Spectral density</td>
<td>0.07 g/Hz</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Duration</td>
<td>10 min in each direction</td>
<td></td>
</tr>
</tbody>
</table>

**Notes**

$^1$ Only for products intended for reflow soldering (surface mount products)

$^2$ Only for products intended for wave soldering (plated through hole products)