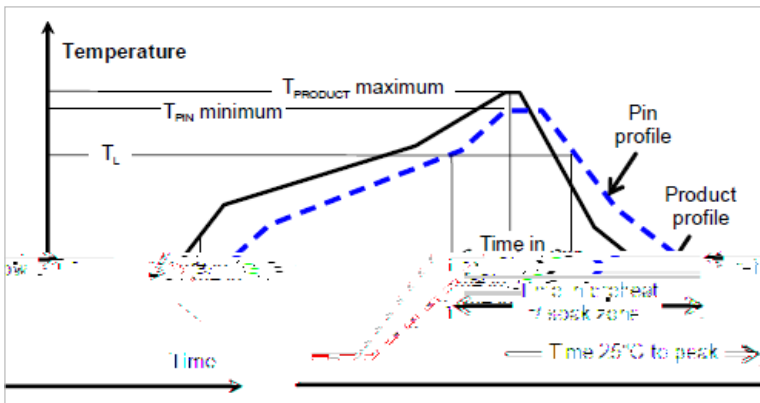


TECHNICAL REFERENCE DOCUMENT: SOLDERING

Reflow soldering - surface mount

General reflow process specification			Pb-free



Typical soldering profile

Thermocoupler attachment

Product reflow classification

Pb-free solder classification

Dry pack information

Surface mount assembly and repair

Assembly

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Repair