

## TECHNICAL REFERENCE DOCUMENT: GENERAL INFORMATION

### Compatibility with RoHS requirements

The product is compatible with the relevant clauses and requirements of the *RoHS directive 2011/65/EU* and *2015/863* have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB, PBDE, DEHP, BBP, DBP, DIBP and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex Power Modules products are found in the Statement of Compliance document.

Flex Power Modules fulfills and will continuously fulfill all its obligations under regulation (EC) No 1907/2006 concerning the registration, evaluation, authorization and restriction of chemicals (REACH) as they enter into force and is through product materials declarations preparing for the obligations to communicate information on substances in the products.

### Quality statement

The products are designed and manufactured in an industrial environment where quality systems and methods like [ISO 9001](#), [ISO 14001](#), [ISO 45001](#), *Six Sigma* and *SPC* are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged workforce, contribute to the high quality of the products.

### Warranty

Warranty period and conditions are defined in *Flex Power Modules' General Terms and Conditions of Sales*.

### Limitation of Liability

Flex Power Modules does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person's health or life).

## Product qualification specifications

Characteristics			
<b>External visual inspection</b>	IPC-A-610		
<b>Temperature shock test (Temperature cycling)</b>	Recalculated to match IEC 60068-2-14 Na	Temperature range Number of cycles Dwell/transfer time	-40 to 125°C 700 15 min/0-1 min
<b>Cold (in operation)</b>	IEC 60068-2-1 Ad	Temperature T <sub>A</sub> Duration	-45°C 72 h
<b>Damp heat</b>	IEC 60068-2-67 Cy	Temperature Humidity Duration	85°C 85% RH 1000 hours
<b>Dry heat</b>	IEC 60068-2-2 Bd	Temperature Duration	125°C 1000 h
<b>Electrostatic discharge susceptibility</b>	IEC 61340-3-1, JESD 22-A114 IEC 61340-3-2, JESD 22-A115	Human body model (HBM) Machine Model (MM)	Class 2, 2000 V Class 3, 200 V
<b>Immersion in cleaning solvents</b>	IEC 60068-2-45 XA, method 2	Water Flux Cleaner	55°C 23°C
<b>Mechanical shock</b>	IEC 60068-2-27 Ea	Peak acceleration Duration	100 g 6 ms
<b>Moisture reflow sensitivity <sup>1</sup></b>	J-STD-020E	Level 1 (SnPb-eutectic) Level 3 (Pb Free)	225°C 245°C
<b>Operational Life test Rapid Temp.</b>	MIL-STD-202G, method 108A	Duration	1000 h
<b>Robustness of terminations</b>	IEC 60068-2-21 Test Ua1 IEC 60068-2-21 Test Ue1	Through-hole mount products Surface-mount products	All leads All leads
<b>Solderability</b>	IEC 60068-2-20 test Ta	Preconditioning Temperature, Pb-free	Steam ageing 245°C
<b>Vibration, broad band random</b>	IEC 60068-2-64 Fh, method 1	Frequency Spectral density Duration	10 to 500 Hz 0.07 g <sup>2</sup> /Hz 10 min in each direction

Note 1: only for products intended for reflow soldering (surface mount products & pin-in paste products)